



'QC' Quick Change Cost Cutter Hex-Drive Combined Drill & Tap Tools & Tool Kits



*Compact chuck accepts all
1/4" hex products...with or
without power groove.*

Pouch Includes:

- 1/4" hex drive combination tooling.
- Mix and match tools to suit your application.
- Chuck for 1/4" hex tooling with 3/8" shank.
- Your choice of various power bits and Weldon™ chatterless 82° single-edge countersinks.

Why North American Tool 'QC' Quick Change Hex Drive Drill and Tap Cost Cutters?

- Hex drive allows quick-change tooling.
- Quick change Cost Cutters are designed to perform two operations in one pass.*
- Drill is designed with a split point, which eliminates center-drilling/punching.
- Available in inch (NC & NF pitches) and metric sizes.
- Specify quick change Cost Cutters for unmatched savings and increased production with tight tolerances.

* Note: For use on through-hole applications only; drill point must break through the workpiece prior to threading.

SEE FOLLOWING PAGES FOR COMPLETE LISTINGS OF 'QC' COST CUTTER KITS.





Basic Inch - NC + NF 'QC' Quick Change Cost Cutter Kit (Item #QC12345)

| Item # | Size | H Limit | Description |
|---------------|-------------|----------------|--------------------------------|
| QCP1001 | N/A | | Pouch for 'QC' Cost Cutter Kit |
| QC87502 | N/A | | 1/4" Chuck with 3/8" shank |
| QC29000 | #4-40 NC | H-2 | 'QC' Cost Cutter Drill & Tap |
| QC29004 | #6-32 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29006 | #8-32 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29008 | #10-24 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29009 | #10-32 NF | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29012 | 1/4"-20 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29013 | 1/4"-28 NF | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29014 | 5/16"-18 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29015 | 5/16"-24 NF | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29016 | 3/8"-16 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29017 | 3/8"-24 NF | H-3 | 'QC' Cost Cutter Drill & Tap |

Basic Inch - NC 'QC' Quick Change Cost Cutter Kit (Item #QC29075)

| Item # | Size | H Limit | Description |
|---------------|-------------|----------------|--------------------------------|
| QCP1001 | N/A | | Pouch for 'QC' Cost Cutter Kit |
| QC87502 | N/A | | 1/4" Chuck with 3/8" shank |
| QC29004 | #6-32 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29006 | #8-32 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29008 | #10-24 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29012 | 1/4"-20 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29014 | 5/16"-18 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29016 | 3/8"-16 NC | H-3 | 'QC' Cost Cutter Drill & Tap |



Basic Inch - NF 'QC' Quick Change Cost Cutter Kit (Item #QC29074)

| Item # | Size | H Limit | Description |
|---------|-------------|---------|--------------------------------|
| QCP1001 | N/A | | Pouch for 'QC' Cost Cutter Kit |
| QC87502 | N/A | | 1/4" Chuck with 3/8" shank |
| QC29009 | #10-32 NF | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29013 | 1/4"-28 NF | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29015 | 5/16"-24 NF | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29017 | 3/8"-24 NF | H-3 | 'QC' Cost Cutter Drill & Tap |

Basic Metric - MM 'QC' Quick Change Cost Cutter Kit (Item #QC29076)

| Item # | Size | D# | Description |
|---------|-------------|-----|--------------------------------|
| QCP1001 | N/A | | Pouch for 'QC' Cost Cutter Kit |
| QC87502 | N/A | | 1/4" Chuck with 3/8" shank |
| QC29026 | M4 x 0.7 | D-4 | 'QC' Cost Cutter Drill & Tap |
| QC29027 | M4.5 x 0.75 | D-4 | 'QC' Cost Cutter Drill & Tap |
| QC29028 | M5 x 0.8 | D-4 | 'QC' Cost Cutter Drill & Tap |
| QC29029 | M6 x 1.0 | D-5 | 'QC' Cost Cutter Drill & Tap |
| QC29030 | M7 x 1.0 | D-5 | 'QC' Cost Cutter Drill & Tap |
| QC29031 | M8 x 1.25 | D-5 | 'QC' Cost Cutter Drill & Tap |
| QC29032 | M10 x 1.5 | D-6 | 'QC' Cost Cutter Drill & Tap |



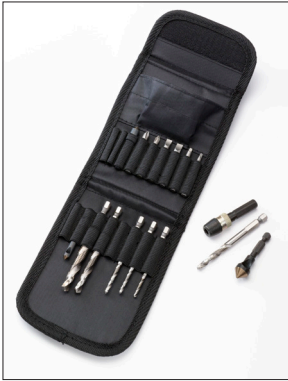
ALL 'QC' QUICK CHANGE COST CUTTER TOOLS & COMPONENTS CAN BE PURCHASED SEPARATELY.



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COMPLETE Inch - NC 'QC' Quick Change Cost Cutter Kit (Item #QC29080)

| Item # | Size | H Limit | Description |
|---------|-------------|---------|--------------------------------|
| QCP1001 | N/A | | Pouch for 'QC' Cost Cutter Kit |
| QC87502 | N/A | | 1/4" Chuck with 3/8" shank |
| QC29004 | #6-32 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29006 | #8-32 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29008 | #10-24 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29012 | 1/4"-20 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29014 | 5/16"-18 NC | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29016 | 3/8"-16 NC | H-3 | 'QC' Cost Cutter Drill & Tap |

** This COMPLETE kit includes the Power Bits and Countersinks shown below.*



COMPLETE Inch - NF 'QC' Quick Change Cost Cutter Kit (Item #QC29081)

| Item # | Size | H Limit | Description |
|---------|-------------|---------|--------------------------------|
| QCP1001 | N/A | | Pouch for 'QC' Cost Cutter Kit |
| QC87502 | N/A | | 1/4" Chuck with 3/8" shank |
| QC29009 | #10-32 NF | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29013 | 1/4"-28 NF | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29015 | 5/16"-24 NF | H-3 | 'QC' Cost Cutter Drill & Tap |
| QC29017 | 3/8"-24 NF | H-3 | 'QC' Cost Cutter Drill & Tap |

** This COMPLETE kit includes the Power Bits and Countersinks shown below.*



COMPLETE Metric - MM 'QC' Quick Change Cost Cutter Kit (Item #QC29082)

| Item # | Size | D # | Description |
|---------|-------------|-----|--------------------------------|
| QCP1001 | N/A | | Pouch for 'QC' Cost Cutter Kit |
| QC87502 | N/A | | 1/4" Chuck with 3/8" shank |
| QC29026 | M4 x 0.7 | D-4 | 'QC' Cost Cutter Drill & Tap |
| QC29027 | M4.5 x 0.75 | D-4 | 'QC' Cost Cutter Drill & Tap |
| QC29028 | M5 x 0.8 | D-4 | 'QC' Cost Cutter Drill & Tap |
| QC29029 | M6 x 1.0 | D-5 | 'QC' Cost Cutter Drill & Tap |
| QC29030 | M7 x 1.0 | D-5 | 'QC' Cost Cutter Drill & Tap |
| QC29031 | M8 x 1.25 | D-5 | 'QC' Cost Cutter Drill & Tap |
| QC29032 | M10 x 1.5 | D-6 | 'QC' Cost Cutter Drill & Tap |

** This COMPLETE kit includes the Power Bits and Countersinks shown below.*

*** These Power Bits and Countersinks are included in Complete Kit Item Numbers QC29080, QC29081, QC29082**

Hex-Drive 2" Power Bits:

| Item # | Description |
|---------|------------------|
| QC15845 | #1 Phillips |
| QC15846 | #2 Phillips |
| QC15864 | #6-8 Slotted |
| QC15865 | #8-10 Slotted |
| QC15872 | #1 Square Recess |
| QC15873 | #2 Square Recess |

Weldon® Chatterless 82° Single-Edge Hex Shank Countersinks:

| Item # | Size Range |
|--------|-------------|
| QC-18H | .187 - .531 |
| QC-8SH | .125 - .344 |
| QC-3SH | .073 - .234 |



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