



NORTH  
AMERICAN  
TOOL

## Pipe Taps - Taper and Straight Thread including 55° Whitworth Pipe Taps



These high quality pipe taps from North American Tool are for producing standard straight or tapered pipe threads in a wide range of pipe connections.

The threaded pipes used in many applications for the delivery of gases or liquids, often times under pressure, require precise threads. These pipe taps are manufactured with the appropriate design variations to cut specified pipe thread forms with unmatched accuracy.

Round threading dies and thread gages are also available in pipe thread sizes.

When you're tapping critical pipe threads, specify North American Tool, because quality, service and on-time delivery are assured.

*Specials are available with custom  
design criteria and attributes.  
Contact customer service with  
your specifications or application details.*

### *Popular\* Pipe Thread Designations*

(Taper and Straight Thread)

- NPT or ANPT
- NPT/F
- NPS
- NPSF
- NPSI
- BSPT (55° Whitworth)
- BSPP (55° Whitworth)

### *Pipe Tap Style Variations:*

- Left Hand
- Interrupted Thread
- Extension
- Carbide and Carb-I-Sert™
- Cost Cutter™ Drill & Tap
- Spiral Flute
- Stock TiN Coat
- PTF-SAE Short Projection

Available in pipe sizes  
1/16"-27 through 4"-8  
*\* Other pipe thread forms are  
available upon request.*