



Oversize Taps



Why North American Tool OVERSIZE TAPS?

- Manufactured $+0.003''/+0.005''$ larger than basic pitch diameter; H7 thread limit tap is $+0.003''$ oversize and H11 tap is $+0.005''$ oversize.
- Oversize ranges can be specified to best suit the application ($+0.003''$; $+0.005''$; $+0.010''$; $+0.127\text{mm}$; $+0.076\text{mm}$; and so on.)
- Oversize taps are commonly used to tap holes that will be heat treated after tapping or will be plated, thus the need for oversize thread diameters.
- Special design criteria (unique characteristics, surface treatments and geometry) can be incorporated to meet your exact application requirements.
- Experienced engineers, state-of-the-art equipment and production processes, advanced computer systems and machining equipment provide value-added solutions to your challenging tapping requirements.
- Cutting tools designed, manufactured, and shipped in the U.S.A.

- Many stock HSS oversize taps for general purpose use available in straight flute and spiral point designs.
- Stock taps made to Table 302, but can be designed to Table 302-A or DIN as specials.
- Inch and Metric sizes.
- Specials available upon request.

