



North American Tool

"In The Pursuit Of Perfection"



1/4" HEX DRIVE
ALLOWS QUICK CHANGE
TOOLING CAPABILITY



Compact chuck accepts all
1/4" hex products...with or
without power groove.

- Hex drive allows quick-change tooling.
- Quick change Cost Cutters are designed to perform two operations in one pass.*
- Drill is designed with a split point, which eliminates center-drilling/punching.
- Available in inch and metric sizes; blueprint specials to exact specifications are also available.
- Specify quick change Cost Cutters for unmatched savings and increased production, with tight tolerances.

* Note: For use on through-hole applications only; drill point must break through part prior to threading.

Pouch Kits include:

- 1/4" hex drive combination tooling. Mix and match tools to suit your job application.
- Chuck for 1/4" hex products.
- Your choice of various power bits and Weldon® chatterless 82° single-edge countersinks.

See reverse side for complete product listings.

'QC' Quick-Change Cost Cutters Hex-Drive Combination Drill & Tap



North American Tool

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Basic 'QC' Quick Change Cost Cutter Kit (EDP #QC29075):

EDP #	Size	H Limit	Description
QCP 101	N/A		Pouch for 'QC' Cost Cutter Kit
QC87504	N/A		Chuck for all 1/4" Hex Products
QC29004	#6-32 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29006	#8-32 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29009	#10-32 NF	H-3	'QC' Cost Cutter Drill & Tap
QC29012	1/4"-20 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29014	5/16"-18 NC	H-3	'QC' Cost Cutter Drill & Tap
QC29016	3/8"-16 NC	H-3	'QC' Cost Cutter Drill & Tap

Other 'QC' Cost-Cutter Drill & Tap sizes available:

EDP #	Size	H Limit
INCH SIZES		
QC29000	#4-40 NC	H-2
QC29008	#10-24 NC	H-3
QC29013	1/4"-28 NF	H-3
QC29015	5/16"-24 NF	H-3
QC29017	3/8"-24 NF	H-3
METRIC SIZES		
QC29026	M4 x 0.7	D-4
QC29027	M4.5 x 0.75	D-4
QC29028	M5 x 0.8	D-4
QC29029	M6 x 1.0	D-5
QC29030	M7 x 1.0	D-5
QC29031	M8 x 1.25	D-5
QC29032	M10 x 1.5	D-6



Hex-Drive 2' Power Bits:

EDP #	Description
QC15845	#1 Phillips
QC15846	#2 Phillips
QC15864	#6-8 Slotted
QC15865	#8-10 Slotted
QC15872	#1 Square Recess
QC15873	#2 Square Recess

North American Tool's standard pouch consists of one chuck for 1/4" hex products and six 'QC' Cost Cutter Drill & Tap tools, as listed above. Pouches have additional slots for your choice of power bits and countersinks to best suit your specific production requirements.

Weldon® Chatterless 82° Single-Edge Hex Shank Countersinks:

EDP #	Size Range
QC-18H	.187 - .531
QC-8SH	.125 - .344
QC-3SH	.073 - .234

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