



North American Tool

"In The Pursuit Of Perfection"



- 60° Thread Forms
- Pipe Threads
- Form Taps
- S.T.I. (Screw Thread Insert) Taps



Why North American Tool carbide taps?

- Outstanding Customer Service
- Quality Products
- Shipped On Time
- Experienced engineers and thread tool craftsmen provide value-added solutions to your challenging tapping requirements.
- Special design criteria (unique characteristics and geometry) can be incorporated to allow unmatched efficiencies in tough materials such as titanium, beryllium, ceramics, plastics, fiberglass, resins, stellite, inconel and more.



North American Tool carbide taps are available from stock in popular sizes. See reverse for complete listing.



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Carbide Taps & "Carb-I-Sert"™ Carbide Insert Taps

SOLID CARBIDE & CARBIDE-INSERT TAPS

SOLID CARBIDE TAPS

To Table 302-A

Includes Pipe Sizes

Size	H Limit	# of Flutes	EDP# Plug	EDP# Bottom
#0-80	H2	2	41579	41580
#2-56	H2	2	41536	41537
#2-56 SPPT	H2	2	41538	
#4-40	H2	2	41007	41008
#4-40 SPPT	H2	2	41009	
#4-48	H2	2	41017	41018
#4-48 SPPT	H2	2	41019	
#5-40	H2	3	41034	41035
#5-40 SPPT	H2	2	41032	
#6-32	H3	3	41074	41075
#6-32 SPPT	H3	2	41072	
#6-40	H2	3	41092	41093
#8-32	H3	4	41125	41126
#8-32 SPPT	H3	2	41120	
#8-36	H2	4	41147	41148
#10-24	H3	4	41180	41181
#10-24 SPPT	H3	2	41175	
#10-32	H3	4	41213	41214
#10-32 SPPT	H3	2	41208	
#12-24	H3	4	41246	41247
#12-24 SPPT	H3	2	41241	
#12-28	H3	4	41279	41280
#12-28 SPPT	H3	2	41274	
1/16-27 NPT/F		4	41800	
1/8-27 NPT		4	41801	
1/8-27 NPSF		4	41807	
1/4-18 NPT		4	41802	
1/4-20	H3	4	41312	41313
1/4-20 SPPT	H3	2	41307	
1/4-28	H3	4	41345	41346
1/4-28 SPPT	H3	2	41340	
5/16-18	H3	4	41378	41379
5/16-18 SPPT	H3	2	41373	
5/16-24	H3	4	41411	41412
3/8-16	H3	4	41444	41445
3/8-16 SPPT	H3	3	41442	
3/8-24	H3	4	41476	41477
7/16-14	H3	4	41520	41521
7/16-14 SPPT	H3	3	41522	
7/16-20	H3	4	41524	41525
7/16-20 SPPT	H3	3	41526	
1/2-13	H3	4	41528	41529
1/2-13 SPPT	H3	3	41530	
1/2-20	H3	4	41532	41533
1/2-20 SPPT	H3	3	41534	

SOLID CARBIDE TAPS - METRIC

To Table 302-A

Size	H Limit	# of Flutes	EDP# Plug	EDP# Bottom
M3 x .5	D3	3	43001	43002
M3 x .5 SPPT	D3	2	43003	
M3.5 x 0.6	D4	3	43005	43006
M3.5 x 0.6 SPPT	D4	2	43007	
M4 x 0.7	D4	4	43009	43010
M4 x 0.7 SPPT	D4	2	43011	
M4.5 x 0.75	D4	4	43013	43014
M4.5 x 0.75 SPPT	D4	2	43015	
M5 x 0.8	D4	4	43017	43018
M5 x 0.8 SPPT	D4	2	43019	
M6 x 1.0	D5	4	43021	43022
M6 x 1.0 SPPT	D5	2	43023	
M7 x 1.0	D5	4	43025	43026
M7 x 1.0 SPPT	D5	2	43027	
M8 x 1.25	D5	4	43029	43030
M8 x 1.25 SPPT	D5	2	43031	
M8 x 1.0	D5	4	43033	43034
M10 x 1.5	D6	4	43037	43038
M10 x 1.5 SPPT	D6	3	43039	
M12 x 1.75	D6	4	43045	43046
M12 x 1.75 SPPT	D6	3	43047	

CARB-I-SERT™

CARBIDE INSERT TAPS

Size	# of Flutes	EDP# Plug	EDP# Bottom
3/8-18 NPT/F	4	41808	
1/2-14 NPT/F	4	41809	
9/16-12	4	41540	41541
9/16-18	4	41543	41544
5/8-11	4	41546	41547
5/8-18	4	41549	41550
3/4-10	4	41552	41553
3/4-14 NPT/F	4	41810	
3/4-16	4	41555	41556
7/8-9	4	41558	41559
7/8-14	4	41561	41562
1"-8	4	41564	41565
1"-11-1/2 NPT/F	6	41811	
1"-12	4	41567	41568
1-1/4-7	4	41570	41571
1-3/8-12	4	41573	41574
1-1/2-8	4	41576	41577

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